

ACCESSORY SETUP INSTRUCTION

FRONT BUMPER ASSEMBLY -- PN 5HY#-801100-1000

VALID FOR: MY2020 and Newer UFORCE 1000 UTVs


BEFORE YOU BEGIN: Read and understand the instructions before starting any work. Make sure that all parts are ready and that you have all the tools required for assembly.


NOTE: CFMOTO shall not be liable for any damage caused by incorrect assembly. CFMOTO recommends that all original accessories be assembled by an authorized CFMOTO dealer.

Before assembly, park the vehicle on a flat surface, put the transmission gear into Park (P) and turn off the key switch.

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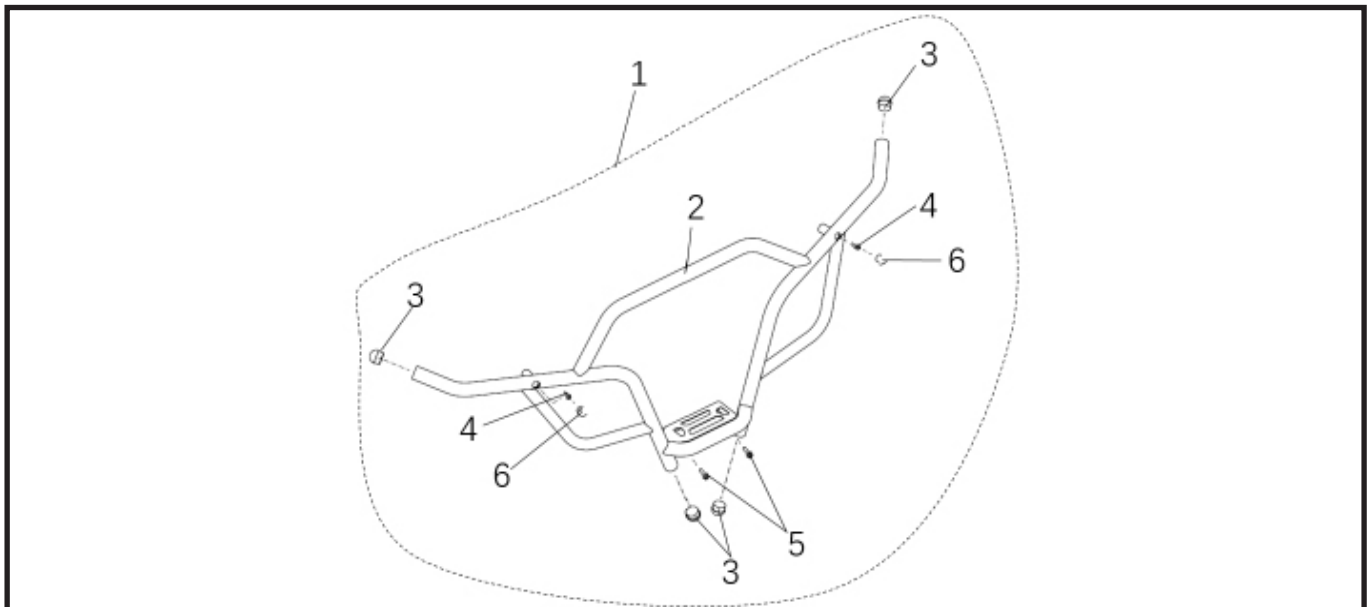
MEANING OF SYMBOLS

 - Indicates information with more details or tips.

 - Indicates information of warning or danger.

PARTS LIST:

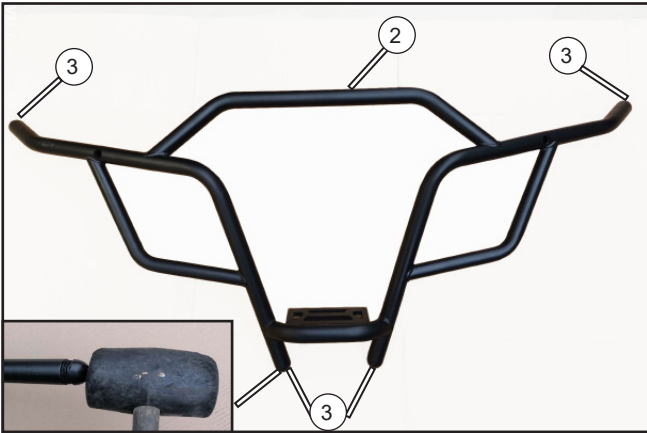
S/N	PART NAME	PART NUMBER	QTY.	REMARK
1	FRONT BUMPER ASSEMBLY	5HY#-801100-1000	1	
2	FRONT BUMPER	5HY#-801110-1000	1	
3	PLUG 38	9DS#-801401-6000	4	
4	BOLT M6×25	30006-060025870	2	
5	BOLT M8×25	30006-080025870	2	
6	PLUG B	5BY#-801302-1000	2	



TOOL LIST:

ITEM	DESCRIPTION	QTY.	REMARK
1	13mm T-SOCKET WRENCH	1	Recommended tools
2	10mm T-SOCKET WRENCH	1	
3	RUBBER HAMMER	1	
4	PROTECTIVE GLOVES	1	

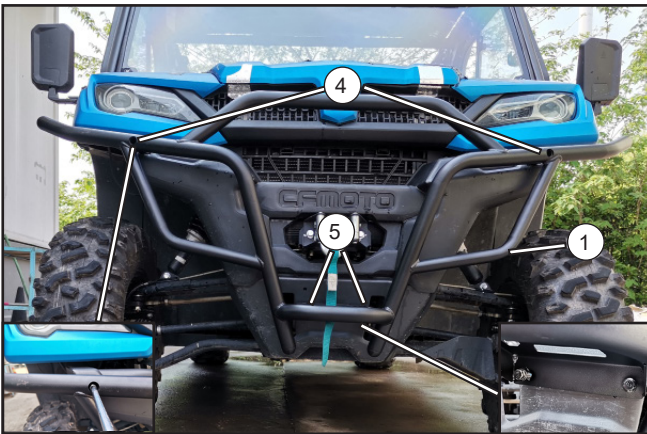
ASSEMBLY and INSTALLATION



// Use a rubber hammer to install the plugs (3) into the front bumper (2).



// Remove the front bumper panel bolts (A). NOTE: Bolts will not be reused. Discard properly.



// Position the front bumper in the assembly position as shown, then install bolts (4) & (5).
// Torque the bolts evenly to specification.

BOLT (4)	M6×25	30006-060025870	10-15N.m
BOLT (5)	M8×25	30006-080025870	15-26N.m



// Install the plugs B (6) into the front bumper (2).